

Scope Certificate

Scope Certificate Number GRS 2020-036

ICEA
certifies that

THE ROYAL CO. SRL

License Number GR0177
Via Enrico Berlinguer 50/a
Montemurlo, 59013
Toscana, Italy

has been audited and found to be in conformity with the

Global Recycled Standard (GRS 4.0:2017)

Product categories mentioned below (and further specified in the product appendix) conform with the standard(s):

Dyed yarns (PC0029)

Process categories carried out under responsibility of the above mentioned organization for the certified products cover:
Warehousing (PR0031), Trading (PR0030), Dyeing (PR0008)*, Spooling (PR0022)*, Twisting (PR0027)*, Spinning (PR0027)*

*The processes marked with an asterisk may be carried out by subcontractors.

This certificate is valid until: 2023-02-13

Audit criteria: Global Recycled Standard 4.0:2017, Content Claim Standard 2.0:2016, Textile Exchange Standards Claims Policy V1.1

Place and Date of Issue
Bologna, 2022-02-14
Last updated: -



Dr. Paolo Foglia

Certification Body



Standard



Certification Body Licensed by: Textile Exchange; Licensing Code: ICEA-TX-12

Certification Body Accredited by: IOAS ; Accreditation Number: 26

Inspection Body: ICEA,

Auditor(s): Ms. Angelina Grimaldi, Mr. Fabrizio Carmelo Serrentino,

This scope certificate provides no proof that any goods delivered by its holder are GRS certified. Proof of GRS certification of goods delivered is provided by a valid transaction certificate (TC) or equivalent covering them.

The issuing body may withdraw this certificate before it expires if the declared conformity is no longer guaranteed.

To authenticate this certificate, please visit www.TextileExchange.org/Certificates.

Scope Certificate Number GRS 2020-036 (continued)
THE ROYAL CO. SRL
GRS 4.0:2017

Under the scope of this certificate, the following products are covered.

Products Appendix

Product Category	Product Details	Material Composition	Standard (Label Grade)	Facility Number
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Cotton (RM0102) + 50.00% Recycled post-consumer Cashmere (RM0025)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	3.00% Polyester (RM0186) + 2.00% Polyamid (RM0182) + 25.00% Cashmere (RM0020) + 70.00% Recycled post-consumer Cashmere (RM0025)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	8.00% Polyester (RM0186) + 7.00% Polyamid (RM0182) + 25.00% Cashmere (RM0020) + 60.00% Recycled post-consumer Cashmere (RM0025)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled post-consumer Cashmere (RM0025) + 50.00% Cashmere (RM0020)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Cashmere (RM0020) + 50.00% Recycled post-consumer Cashmere (RM0025)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled post-consumer Cashmere (RM0025) + 50.00% Cashmere (RM0020)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled post-consumer Cashmere (RM0025) + 50.00% Virgin Wool (RM0077)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled post-consumer Cashmere (RM0025) + 50.00% Virgin Wool (RM0077)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled post-consumer Cashmere (RM0025) + 50.00% Cashmere (RM0020)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	5.00% Recycled pre-consumer Cashmere (RM0024) + 45.00% Recycled post-consumer Cashmere (RM0025) + 50.00% Cashmere (RM0020)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	15.00% Recycled pre-consumer Cashmere (RM0024) + 35.00% Recycled post-consumer Cashmere (RM0025) + 50.00% Cashmere (RM0020)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2

Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled pre-consumer Cashmere (RM0024) + 50.00% Cashmere (RM0020)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled pre-consumer Cashmere (RM0024) + 50.00% Wool (RM0077)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled pre-consumer Cashmere (RM0024) + 50.00% Cashmere (RM0020)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled pre-consumer Cashmere (RM0024) + 20.00% Cashmere (RM0020) + 30.00% Silk (RM0065)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2
Dyed yarns (PC0029)	Carded yarns (PD0067)	50.00% Recycled post-consumer Cashmere (RM0025) + 50.00% Cashmere (RM0020)	GRS (GRS)	20,3160,3161,3 162,7589,7936, 7993,7995,817 2

Place and Date of Issue
Bologna, 2022-02-14
Last updated: -



Dr. Paolo Foglia

Certification Body



Standard



Scope Certificate Number GRS 2020-036 (continued)
THE ROYAL CO. SRL
GRS 4.0:2017

Under the scope of this certificate, the following facilities have been audited and found to be in conformity.

Site Appendix

Facility Name - Number	Address	Process Categories	Standards
THE ROYAL CO. SRL (MAIN) - 20	Via E. Berlinguer 50/a Montemurlo 59013 Toscana, Italy	Warehousing (PR0031), Trading (PR0030)	GRS

Associated Subcontractor Appendix

Subcontractor Name (Facility Name - Number)	Address	Process Categories	Standards
Ritorcitura S. Agostino S.n.c. - 3162	Via Fonda 11 Pistoia 51100 Toscana, Italy	Twisting (PR0027)	GRS
RITORCITURA DIANA di Leggieri Antonio & c. snc - 7589	Via Ombrone 46 Montemurlo 59013 Toscana, Italy	Twisting (PR0027)	GRS
ROCCATURA CERI LEONARDO - 7936	Via Dei Lanaioli 6 Vaiano 5004959021 Toscana, Italy	Spooling (PR0022)	GRS

Independently Certified Subcontractor Appendix

Subcontractor Name - Number (License Number)	Certification Body	Expiry Date	Address	Process Categories	Standards
Fil.Life S.r.l. - GR0471	ICEA-05 - Istituto per la Certificazione Etica e Ambientale	2022-07-07	Via San Pierino In Vincio 9 Pontelungo Di Pistoia 51100 Toscana, Italy	Spinning (PR0027)	GRS
FIL.G.A. SRL - GR0530	ICEA-05 - Istituto per la Certificazione Etica e Ambientale	2022-06-21	Via Della Querce 5 Campi Bisenzio 50013 Toscana, Italy	Spinning (PR0027)	GRS
FILATURA BERTOGLIO ITALO S.a.s. -	ICEA-05 - Istituto per la Certificazione Etica e Ambientale	2023-01-20	Via C. Boggio 5 Biella 13900 Piemonte, Italy	Spinning (PR0027)	GRS
RITORCITURA GRAZIA SaS -	CUC-NL - Control Union Certifications b.v. Netherlands	2022-05-30	Via Pisano 10/14 Montemurlo 59013 Toscana, Italy	Twisting (PR0027)	GRS

Place and Date of Issue
Bologna, 2022-02-14
Last updated: -

Certification Body

Standard





Dr. Paolo Foglia

